### PATENT COOPERATION TREATY

## **PCT**

REC'D 0 4 JUL 2005

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

App	licant's	or ag	ent's file reference	T					
T8467297WO1				FOR FURTHER ACTION  See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)			<i>(</i> 416)		
International application No. PCT/CA 03/01743				International filing dat 12.11.2003	e (day/mon	th/year)	Priority date (day/month/year) 12.11.2003		
International Patent Classification (IPC) or both national classification and IPC B29C45/32									
	Applicant STACKTECK SYSTEMS LTD. et al.								
1.	<ol> <li>This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.</li> </ol>								
2.	This	REP	ORT consists of a total of	of 6 sheets, including	this cover	sheet.			
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).								
	The		nexes consist of a total o						
3.	This	repoi	t contains indications re	lating to the following	items:				
	1	$\boxtimes$	Basis of the opinion						
	11		Priority						
	Ш		•	opinion with regard to	novelty in	wentive sten a	nd industrial applicability		
	IV		Lack of unity of inventi		noveny, n	iverilive step a	nd industrial applicability		
	٧		-	ınder Rule 66.2(a)(ii) v	vith regard	d to novelty, in	ventive step or industrial applica	ability;	
	VI		Certain documents cite						
	VII		Certain defects in the i	nternational applicatio	n				
	VIII		Certain observations o						
-									
Date of submission of the demand					Date of	completion of th	s report		
06.05.2005					01.07.	2005			
Name and mailing address of the international preliminary examining authority:					Authoriz	ed Officer			
European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d					Kujat,	С	gagering Garagering		
Fax: +49 89 2399 - 4465					Telepho	ne No. +49 89 2	399-2360	trae e applio. Affilia	

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

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<ol> <li>Basis of the rep</li> </ol>	oort
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	De	Description, Pages							
	1-1	2	as originally filed						
	Cla	aims, Numbers							
1-11			received on 06.05.2005 with letter of 04.05.2005						
	Dra	Prawings, Sheets							
	1/9	-9/9	as originally filed						
2.	With regard to the <b>language</b> , all the elements marked above were available or furnished to this Authority in language in which the international application was filed, unless otherwise indicated under this item.								
	The	ese elements were av	ailable or furnished to this Authority in the following language: , which is:						
		the language of a tr	anslation furnished for the purposes of the international search (under Rule 23.1(b)).						
		the language of pub	dication of the international application (under Rule 48.3(b)).						
			anslation furnished for the purposes of international proliminary eventuation (m.)						
<ol> <li>With regard to any nucleotide and/or amino acid sequence disclosed in the international applica international preliminary examination was carried out on the basis of the sequence listing:</li> </ol>									
		contained in the inte	ernational application in written form.						
		filed together with th	ne international application in computer readable form.						
			ntly to this Authority in written form.						
		furnished subseque	ntly to this Authority in computer readable form.						
		The statement that t in the international a	the subsequently furnished written sequence listing does not go beyond the disclosure application as filed has been furnished.						
		The statement that t listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.						
The amendments have resulted in the cancellation of:									
		the description,	pages:						
		the claims,	Nos.:						
		the drawings,	sheets:						

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5. □	This report has been established as if (some of) the amendments had not been made, since they have
	been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

Inventive step (IS)

No: Claims Yes: Claims

1-11

1-11

No: Claims

Industrial applicability (IA)

Yes: Claims

1-11

No: Claims

2. Citations and explanations

see separate sheet

#### Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following documents:

- D1: US-A-5 460 510 (GELLERT JOBST U) 24 October 1995 (1995-10-24)
- D2: US-A-3 205 911 (SWICK JR GEORGE E) 14 September 1965 (1965-09-14)
- D3: PATENT ABSTRACTS OF JAPAN) -& JP 58051125 (MITSUBISHI METAL CORP), 25 March 1983 (1983-03-25)
- 1.1 Document D1, which is considered to represent the most relevant state of the art, discloses (cf. figure 2) a valved cross over nozzle for an injection moulding apparatus with tapered valve seats (gate inserts 56 and 74, see figure 2 for taper) and tapered valve heads (tapered tips 98 and 126) from which the subject-matter of claim 1 differs in that the first and second valve head parts are suitable for being moved in their joined state together as one member in the same direction relative to the housing.
- 1.2 The subject-matter of claim 1 is therefore new (Article 33(2) PCT).
- 1.3 The problem to be solved by the present invention may be regarded as providing an alternative cross over nozzle arrangement with virtually no drool (see description, page 2, lines 8 to 11).
- 1.4 The solution to this problem proposed in claim 1 of the present application is considered as involving an inventive step (Article 33(3) PCT) for the following reasons:
- 1.4.1 Document D1 discloses valve heads which are tapered in opposing directions (see figure 2). In order to open the cross over nozzle, the valve heads therefore have to be moved as two members in opposing directions (compare figures 1 and 2).
- 1.4.2 While document D2 discloses a cross over nozzle with tapered valve heads (30, 60 in combination with 64) which are suitable for first being joined (see figure 2) and then being moved together as one member in the same direction (see

figure 3) relative to the housing, the nozzle of D2 is only used for refrigerating purposes. The person skilled in the art of cross over nozzles for injection moulding apparatuses would not consult the field of refrigerating in order to improve the cross over nozzle of D1.

- 1.4.3 Document D3 discloses a cross over nozzle for an injection moulding apparatus wherein first and second valve head parts (figure 1, reference numerals 5 and 8) are suitable for first being joined (see figure 1) and then being moved together as one in the same direction relative to the housing (see figure 4). However, D3 only discloses cylindrical valve seats and cylindrical valve heads. The skilled person would not replace these seats and heads with tapered ones, as disclosed in D2, since the valve heads then would not be movable as one member in the same direction any more.
- 1.5 Claim 1 defines the subject-matter in terms of the result to be achieved ("suitable for ... being moved together as one member in the same direction"), without providing the technical features necessary for achieving this result.

  However, claim 1 clearly stipulates that both valve seats and both valve heads are tapered. The only configuration wherein these particular valve heads are suitable for being moved together as one member in the same direction upon being joined seems to be that both valve heads (and corresponding valve seats) are tapered in the same direction (see figures 1 to 3 of the application in suit). The skilled person does not need to exercise inventive skill in order to arrive at that configuration.

  Therefore, claim 1 meets the requirements of Article 6 PCT in that the matter for which protection is sought is clearly defined.
- Claims 2 to 11 are dependent on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.
- 3.1 The vague and imprecise statement ("spirit") in the description on page 12 implies that the subject-matter for which protection is sought may be different to that defined by the claims, thereby resulting in lack of clarity (Article 6 PCT) when used to interpret them.
- 3.2 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art

- disclosed in the documents D1 to D3 is not mentioned in the description, nor are these documents identified therein.
- 3.3 Independent claim 1 is not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in the preamble (Rule 6.3(b)(I) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).
- 3.4 The features of the claims are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).